## Manufacturing Process – Silicone Technique – Hot Curing

The versatile technique using the silicone hot-curing

## Advantages:

- very tensile, flexible silicone material
- available in 30 shore
- wide color selection
- Catamaran for floatable splash protection earmolds
- for earmolds and hearing protectors
- notably economical in large numbers



1. Two-component material mixing and fill in.



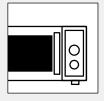
4. Take the blank out of flask



2. Close the Micropol flask and fill it with compressed air



5. Shape the blank with special EF-cutters



3. Cure material in microwave oven



6. Varnish with hot-curing lacquer signo or air drying lacquer L, L nano or lacquer opaco